## **Product fiche / ERP Information Form**

Supplier name		Gassero		
		technology for your comfort		
Model Name		ALUBOX 50	ALUBOX 70	ALUBOX 90
Seasonal Space heating efficiency class		А	А	A
Rated heat output	$P_{rated}$	47,8 kW	63,4 kW	86,3 kW
At rated heat output and high-temperature regime, useful heat capacity (*)	$P_4$	47,8 kW	63,4 kW	86,3 kW
At 30 % of rated heat output and low-temperature regime, useful heat capacity (	**) P1	9,18 kW	12,8 kW	17 kW
At rated heat output and high-temperature regime, useful efficiency (*)	η <sub>4</sub>	NA %	NA %	88,6 %
At 30 % of rated heat output and low-temperature regime, useful efficiency (**)	η1	NA %	NA %	97,7 %
Yardımcı Elektrik Kulla	inimi			
at full load	el <sub>max</sub>	0,052 kW	0,097 kW	0,116 kW
at part load	el <sub>min</sub>	0,016 kW	0,016 kW	0,026 kW
in stand by mode	P <sub>sb</sub>	0,005 kW	0,005 kW	0,005 kW
Standby heat loss	P <sub>stby</sub>	0,090 kW	0,090 kW	0,121 kW
Ignition burner power consumption	P <sub>ign</sub>	NA	NA	NA
Emissions of Nitrogen Oxide	NO <sub>x</sub>	37 mg / kWh	28 mg / kWh	39 mg / kWh
Seasonal Space heating energy efficiency	ŋs	93 %	93 %	92,5 %
Annual energy consumption	Q <sub>HE</sub>	148 GJ	197 GJ	269 GJ
Sound power level indoors	L <sub>WA</sub>	56,6 dB	56,2 dB	NA
Condensing boiler		Yes	Yes	Yes
Low temperature boiler		No	No	No
B1 boiler		No	No	No
Combination heater		No	No	No
Cogeneration space heater		No	No	No
Temperature contro	ls			
Supplier name		Siemens + TURKEY		
Model name		LMS 14.047B109		
Femperature control class <sup>1</sup>		VI		
Contribution of temperature control to seasonal efficiency			4 %	
Manufacturer Gassero Isı Teknolojileri Sanayi Limited Şirketi				
Manufacturing address İstanbul Endüstri ve Ticaret Serbest Bölgesi 4. Sokak	Parsel No:	110/2 Tuzla/İstanl	oul/ TÜRKİYE	
🗴 Warning and infor	mation			

Before any assembly, disassembly, installation or maintenance the user and installation manual has to be read attentively and to be followed.

1) Definition of class VI thermostat

- Class VI - Weather compensator and room sensor, for use with modulating heaters: A heater flow temperature control that varies the flow temperature of water leaving the heater dependent upon prevailing outside temperature and selected weather compensation curve. A room temperature sensor monitors room temperature and adjusts the compensation curve parallel displacement to improve room comfort. Control is achieved by modulating the output of the heater.

(\*) High-temperature regime means 60 °C return temperature at heater inlet and 80 °C feed temperature at heater outlet. (\*\*) Low temperature means for condensing boilers 30 °C, for low-temperature boilers 37 °C and for other heaters 50 °C return temperature (at heater inlet).

In order to CE directives EU type inspection (Module B) has been made by Szutest in Brno laboratory. Production process inspection has been made by Kiwa certification organisation in order to module D production process based on quality assurance. Conformity marking: **"CE 0063"** This document has been prepared in order to EU 811/2013 and EU 813/2013 regulations.

Prepared by: Yaşar Saraç / Quality Assurance Manager.

## **Product fiche / ERP Information Form**

Supplier name	Gassero				
			technology for your comfort		
Model Name		ALUBOX 115	ALUBOX 125	ALUBOX 150	
Seasonal Space heating efficiency class		A	A	A	
Rated heat output	P <sub>rated</sub>	109,5 kW	120,8 kW	139,8 kW	
At rated heat output and high-temperature regime, useful heat capacity (*)	P <sub>4</sub>	109,5 kW	120,8 kW	139,8 kW	
At 30 % of rated heat output and low-temperature regime, useful heat capacity (	**) P1	20,5 kW	23,6 kW	26,8 kW	
At rated heat output and high-temperature regime, useful efficiency (*)	$\eta_4$	88,3 %	88,4 %	88,4 %	
At 30 % of rated heat output and low-temperature regime, useful efficiency (**)	$\eta_1$	97,8 %	97,6 %	97,5 %	
Electricity Consumpti	on				
at full load	$eI_{max}$	0,203 kW	0,212 kW	0,313 kW	
at part load	$el_{min}$	0,028 kW	0,022 kW	0,023 kW	
in stand by mode	$P_{sb}$	0,005 kW	0,005 kW	0,005 kW	
Standby heat loss	P <sub>stby</sub>	0,121 kW	0,130 kW	0,130 kW	
Ignition burner power consumption	Pign	NA	NA	NA	
Emissions of Nitrogen Oxide	NO <sub>x</sub>	43 mg / kWh	46 mg / kWh	44 mg / kWh	
Seasonal Space heating energy efficiency	ŋs	92,5 %	92 %	92 %	
Annual energy consumption	Q <sub>HE</sub>	341 GJ	377 GJ	436 GJ	
Sound power level indoors	L <sub>WA</sub>	NA	NA	NA	
Condensing boiler		Yes	Yes	Yes	
Low temperature boiler		No	No	No	
B1 boiler		No	No	No	
Combination heater		No	No	No	
Cogeneration space heater		No	No	No	
Temperature contro	ls				
Supplier name			Siemens + TURKE	Y	
Model name		LMS 14.047B109			
Temperature control class 1		VI			
Contribution of temperature control to seasonal efficiency			4 %		
Manufacturer Gassero Isı Teknolojileri Sanayi Limited Şirketi					
Manufacturing address İstanbul Endüstri ve Ticaret Serbest Bölgesi 4. Sokak	Parsel No: :	110/2 Tuzla/İstanb	ul/ TÜRKİYE		
Warning and infor	mation				

Before any assembly, disassembly, installation or maintenance the user and installation manual has to be read attentively and to be followed.

1) Definition of class VI thermostat

— Class VI - Weather compensator and room sensor, for use with modulating heaters: A heater flow temperature control that varies the flow temperature of water leaving the heater dependent upon prevailing outside temperature and selected weather compensation curve. A room temperature sensor monitors room temperature and adjusts the compensation curve parallel displacement to improve room comfort. Control is achieved by modulating the output of the heater.

(\*) High-temperature regime means 60 °C return temperature at heater inlet and 80 °C feed temperature at heater outlet. (\*\*) Low temperature means for condensing boilers 30 °C, for low-temperature boilers 37 °C and for other heaters 50 °C return temperature (at heater inlet).

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## **Product fiche / ERP Information Form**

Supplier name			Gassero technology for your comfort			
Model Adı			ALUBOX 208	ALUBOX 290		
Seasonal Space heating eff	iciency class		A	A		
Rated heat output		P <sub>rated</sub>	192,0 kW	270,0 kW		
At rated heat output and h	igh-temperature regime, useful heat capacity (*)	P <sub>4</sub>	192,2 kW	270,2 kW		
	nd low-temperature regime, useful heat capacity (**)	P <sub>1</sub>	39,0 kW	53,0 kW		
· · · · · ·	igh-temperature regime, useful efficiency (*	η <sub>4</sub>	87,8 %	87,8 %		
· · · · · · · · · · · · · · · · · · ·	nd low-temperature regime, useful efficiency (**)	η <sub>1</sub>	96,6 %	96,5 %		
	Electricity Consi					
at full load	· · · ·	el <sub>max</sub>	0,260 kW	0,310 kW		
at part load		el <sub>min</sub>	0,024 kW	0,040 kW		
in stand by mode		P <sub>sb</sub>	0,005 kW	0,005 kW		
Standby heat loss		P <sub>stby</sub>	0,704 kW	0,704 kW		
Ignition burner power cons	sumption	Pign	NA	NA		
Emissions of Nitrogen Oxid		NO <sub>x</sub>	32 mg / kWh	62 mg / kWh		
	-	- A	- 07	- 0,		
Seasonal Space heating end	ergy efficiency	ŋs	91,5 %	91,5 %		
Annual energy consumptio		Q <sub>HE</sub>	605 GJ	851 GJ		
Sound power level indoors	3	L <sub>WA</sub>	NA	NA		
Condensing boiler			Yes	Yes		
Low temperature boiler			No	No		
B1 boiler			No	No		
Combination heater			No	No		
Cogeneration space heater			No	No		
	Temperature c	ontrols				
Supplier name			Siemens +	TURKEY		
Model name		LMS 14.047B109				
Temperature control class				VI		
Contribution of temperature control to seasonal efficiency		4 %				
Manufacturer	Gassero Isı Teknolojileri Sanayi Limited Şirketi					
Manufacturing address	İstanbul Endüstri ve Ticaret Serbest Bölgesi 4. S	okak Par	sel No: 110/2 Tuzla/İstanbul/ Ti	ÜRKİYF		
	A					
	🐴 Warning and	informa	tion			
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(\*) High-temperature regime means 60 °C return temperature at heater inlet and 80 °C feed temperature at heater outlet.

(**)	*) Low temperature means for condensing boilers 30 °C, for lo	ow-temperature boilers 37	°C and for other heaters 50 °	C return temperature (at
heate	ater inlet).			

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