



Strojírenský zkušební ústav, s.p., Brno, Česká republika
Oznámený subjekt identifikační číslo 1015
Engineering Test Institute, Public Enterprise, Brno, Czech Republic
Notified Body Identification Number 1015

CERTIFIKÁT EU PŘEZKOUŠENÍ TYPU **EU TYPE-EXAMINATION CERTIFICATE**

podle nařízení Evropského parlamentu a Rady (EU) 2016/426 ze dne 9. března 2016 o spotřebičích
plynných paliv

*pursuant to Regulation (EU) 2016/426 of the European Parliament and of the Council
of 9 March 2016 on appliances burning gaseous fuels*

Číslo:
Number: **1015-GAR-00097-19**

Výrobce:
Manufacturer:

Gassero Isi Teknolojileri Sanayi Limited Şirketi
İstanbul Endüstri ve Ticaret Serbest Bölgesi
4. Sokak, Parsel No. 110, 34957 Tuzla, İstanbul
Turecko – Turkey

Identifikační číslo výrobku:
Product ID number:

CE-1015CU0725

Výrobek:
Product:

Kondenzační teplovodní kotel na zemní plyn (G20)
Condensing hot-water boiler burning natural gas (G20)

Typové označení:
Type designation:

Gassero, Blaudens, Meksis, Cropina, Scirocco, Strada, Scopula,
Exinox, Firefox, Baccara, Expanse, Schahane

Identifikace schváleného typu:
Identification of approved type:

je uvedena na 2. straně
see Page 2

Hodnoticí zpráva:
Evaluation Report:

Závěrečný protokol č. 30-13501/5 ze dne 2019-01-10
Final Report 30-13501/5 of 2019-01-10

Strojírenský zkušební ústav, s.p., oznámený subjekt identifikační číslo 1015 potvrzuje, že předmětný výrobek splňuje požadavky podle bodu 1.4 Přílohy III nařízení Evropského parlamentu a Rady (EU) 2016/426 (modul B: EU přezkoušení typu). Výsledky činností provedených oznámeným subjektem jsou obsaženy v citovaném závěrečném protokolu (tj. hodnoticí zprávě). Údaje nezbytné k identifikaci schváleného typu jsou uvedeny na 2. straně tohoto certifikátu. Pravidla pro nakládání s certifikátem a podmínky jeho platnosti jsou uvedeny na 3. straně.

Tento certifikát je platný nejpозději **do 2029-03-06**.

The Engineering Test Institute, Public Enterprise, Notified Body Identification Number 1015 hereby attests that the product concerned meets the requirements referred to in point 1.4 of Annex III of Regulation (EU) 2016/426 of the European Parliament and of the Council (Module B: EU type-examination). The results of the activities carried out by the Notified Body are contained in the cited Final Report (i.e. evaluation report). The data necessary for identification of the approved type are stated on Page 2 of this Certificate. The rules for using the Certificate and conditions of its validity are defined on Page 3.

This Certificate is valid until 2029-03-06.

Brno, 2019-03-07



Ing. Aleš Onderek
zástupce ředitele
Deputy Director



**Identifikace schváleného typu / Identification of the approved type:**

- Installation, user and service manual
- Risk assessment Documentation

Výkresy / Drawings:

- general drawing of the boiler for models Alubox X-treme 1760, Alubox X-treme 2630, Alubox X-treme 2920 and Alubox X-treme 3100
- drawing of boiler assembly for model Alubox X-treme 1760, (equipped with Siemens burner control) named ALUBOX X-TREME 1760 COMPONENTS
- drawing of boiler assembly for models Alubox X-treme 1760, (equipped with EBM burner control) named ALUBOX X-TREME 1760 COMPONENTS
- drawing of boiler assembly for models Alubox X-treme 2630 (equipped with Siemens burner control) named ALUBOX X-TREME 2630 COMPONENTS
- drawing of boiler assembly for models Alubox X-treme 2630 (equipped with EBM burner control) named ALUBOX X-TREME 2630 COMPONENTS
- drawing of boiler assembly for models Alubox X-treme 2920 (equipped with Siemens burner control) named ALUBOX X-TREME 2920 COMPONENTS
- drawing of boiler assembly for models Alubox X-treme 2920 (equipped with EBM burner control) named ALUBOX X-TREME 2920 COMPONENTS
- drawing of boiler assembly for models Alubox X-treme 3100 (equipped with Siemens burner control) named ALUBOX X-TREME 3100 COMPONENTS
- drawing of boiler assembly for models Alubox X-treme 3100 (equipped with EBM burner control) named ALUBOX X-TREME 3100 COMPONENTS
- drawing of the burner No. PRX0336 for model Alubox X-treme 1760
- drawing of the burner for model Alubox X-treme 2630
- drawing of the burner for model Alubox X-treme 2920
- drawing of the burner for model Alubox X-treme 3100
- drawing of the heat exchanger assembly for model Alubox X-treme 1760 named INTERMODUL MAXI 11L
- drawing of the heat exchanger assembly for model Alubox X-treme 2630 named INTERMODUL MAXI 15L
- drawing of the heat exchanger assembly for model Alubox X-treme 2920 named INTERMODUL MAXI 17L
- drawing of the heat exchanger assembly for model Alubox X-treme 3100 named INTERMODUL MAXI 17L
- drawing of front-section casting of the heat exchanger Intermodul Maxi no.: 100662
- drawing of middle-section casting of the heat exchanger Intermodul Maxi no.: 100661
- drawing of back-section casting of the heat exchanger Intermodul Maxi no.: 100663
- drawing of the condensate trap assembly no: 63130399

Specifikace kotlů / Specification of the boilers:

Trade mark	Gassero	Blaudens	Meksis	Cropina	Scirocco	Strada
Model	Alubox X-treme 1760	Bodens X-treme 1760	Alu-Mek X-treme 1760	Cropina X-treme 1760	Scirocco X-treme 1760	Strada X-treme 1760
Model	Alubox X-treme 2630	Bodens X-treme 2630	Alu-Mek X-treme 2630	Cropina X-treme 2630	Scirocco X-treme 2630	Strada X-treme 2630
Model	Alubox X-treme 2920	Bodens X-treme 2920	Alu-Mek X-treme 2920	Cropina X-treme 2920	Scirocco X-treme 2920	Strada X-treme 2920
Model	Alubox X-treme 3100	Bodens X-treme 3100	Alu-Mek X-treme 3100	Cropina X-treme 3100	Scirocco X-treme 3100	Strada X-treme 3100

Trade mark	Scopula	Exinox	Firefox	Baccara	Expanse	Schahane
Model	Scopula X-treme 1760	Exinox X-treme 1760	Firefox X-treme 1760	Baccara X-treme 1760	Expanse X-treme 1760	Schahane X-treme 1760
Model	Scopula X-treme 2630	Exinox X-treme 2630	Firefox X-treme 2630	Baccara X-treme 2630	Expanse X-treme 2630	Schahane X-treme 2630
Model	Scopula X-treme 2920	Exinox X-treme 2920	Firefox X-treme 2920	Baccara X-treme 2920	Expanse X-treme 2920	Schahane X-treme 2920
Model	Scopula X-treme 3100	Exinox X-treme 3100	Firefox X-treme 3100	Baccara X-treme 3100	Expanse X-treme 3100	Schahane X-treme 3100

Technická data kotlů / Technical data of the boilers:

Model	Heat input [kW]	Heat output [kW]		Maximum water temperature for central heating [°C]	Dimensions [mm]
		at 80/60 °C	at 50/30 °C		
Alubox X-treme 1760	132,9 – 1698,8	124 – 1649	142,3 – 1770,2	90	1738 x 2140 x 1600
Alubox X-treme 2630	220 – 2522	212 – 2440	235 – 2630	90	2035 x 2730 x 1600
Alubox X-treme 2920	250 – 2800	243 – 2720	268 – 2920	90	2035 x 2730 x 1600
Alubox X-treme 3100	250 – 2980	243 – 2890	268 – 3110	90	2035 x 2730 x 1600



Připojovací podmínky / Supply conditions:

Type	Product category	Supply pressures [mbar]	Gas used	Country of destination
B ₂₃ , C ₄₃ , C ₅₃ , C ₆₃ , C ₈₃	I _{2H}	20	G20	AT, BG, CH, CZ, DK, EE, ES, FI, GB, GR, IE, IT, LT, LV, NO, PT, RO, SE, SI, SK, TR
	I _{2E}	20	G20	DE, LU, PL, RO
	I _{2H}	25	G20	HU

PRAVIDLA PRO NAKLÁDÁNÍ S CERTIFIKÁTEM A PODMÍNKY JEHO PLATNOSTI

Splnění požadavků nařízení Evropského parlamentu a Rady (EU) 2016/426 bylo odvozeno ze splnění požadavků použitých norem, které jsou uvedeny v závěrečném protokolu (tj. hodnotící zprávě). Novelizace některého z uvedených normativních dokumentů, zejména novelizace norem nebo vydání nových norem, může změnit skutečnosti, za kterých byl certifikát vydán. V takovém případě je třeba použitelnost certifikátu přezkoumat.

Oznámený subjekt dbá na to, aby byl informován o všech změnách obecně uznávaného stavu techniky, které by naznačovaly, že schválený typ již nemusí být v souladu s příslušnými požadavky tohoto nařízení, a rozhodne, zda tyto změny vyžadují doplňující šetření. Pokud šetření vyžadují, oznámený subjekt o tom informuje výrobce.

Výrobce informuje oznámený subjekt, který uchovává technickou dokumentaci týkající se certifikátu EU přezkoušení typu, o všech úpravách schváleného typu, které mohou ovlivnit shodu spotřebiče nebo vybavení se základními požadavky tohoto nařízení nebo podmínky platnosti certifikátu. Tyto úpravy vyžadují dodatečné schválení formou dodatku k původnímu certifikátu EU přezkoušení výrobního typu.

Certifikát se může používat pouze jako certifikát výrobku, jehož specifikace je uvedena na 1. a 2. straně. To platí i pro použití v reklamních, propagačních a komerčních materiálech. Neoprávněné nebo klamavé použití certifikátu může být sankcionováno.

Je zakázáno měnit, doplňovat nebo přepisovat údaje v certifikátu.

Certifikátem nelze dokládat vlastnosti výrobku, u kterého byla provedena bez souhlasu Strojírenského zkušebního ústavu, s.p., změna ovlivňující shodu s použitými normami a technickými předpisy.

Certifikační orgán požaduje, aby držitel certifikátu vedl záznamy o všech stížnostech a opatřeních k nápravě, které se týkají výrobků, na něž se vztahuje tento certifikát.

RULES FOR USING THE CERTIFICATE AND CONDITIONS OF ITS VALIDITY

Fulfilment of the requirements of Regulation (EU) 2016/426 of the European Parliament and of the Council has been derived from fulfilment of the requirements of the applied standards that are listed in the Final Report (i.e. evaluation report). Amendment of any of the mentioned normative documents, in particular amendments of standards or issuance of new standards, may change the facts and conditions, under which the present Certificate has been issued. In such a case, the applicability of the Certificate must be reviewed.

The Notified Body shall keep itself informed of any changes in the generally acknowledged state of the art, which indicate that the approved type may no longer comply with the applicable requirements of this Regulation, and shall decide whether such changes require further investigation. If so, the Notified Body shall inform the Manufacturer accordingly.

The Manufacturer shall inform the Notified Body that holds the technical documentation relating to the EU type-examination certificate of all modifications to the approved type that may affect the conformity of the appliance or fittings with the essential requirements of this Regulation or the conditions for validity of the Certificate. Such modifications shall require additional approval in the form of an addition to the original EU type-examination certificate – production type.

This Certificate may only be used as a certificate for the product specified on Pages 1 and 2. This also applies to its use in advertising, promotional and commercial materials. Unauthorised or deceptive use of the Certificate may be sanctioned.

It is prohibited to change, amend or overwrite the data contained in the Certificate.

The Certificate may not be used for documenting the properties of the product changed without the consent of the Engineering Test Institute, Public Enterprise, in such a way that conformity with the applied standards and technical regulations has been affected.

Certification Body requires the holder of this Certificate to keep records of all the complaints and corrective actions relating to the products covered by this Certificate.





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Product Certification Body, Notified Body 1015

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REPORT ON EU SURVEILLANCE
of an approved Quality System
pursuant to Regulation (EU) 2016/426, Annex III, Point 3.4 (MODULE D)
and
Directive 92/42/EEC, (Government Regulation 25/2003 Coll.)
No. 40-12866/1

Product: Condensing Premix Hot Water Boiler

Type designation: see chapter I.

Versions: see chapter I.

Customer: Gassero Isi Teknolojileri Sanayi Limited Şirketi
4. Sokak, No: 8
34957 Tuzla, Istanbul
TURKEY

Manufacturer: Gassero Isi Teknolojileri Sanayi Limited Şirketi
İstanbul Endüstri ve Ticaret Serbest Bölgesi
4. Sokak, Parsel No. 110
34957 Tuzla, Istanbul
Turkey

Manufacturing plant: Gassero Isi Teknolojileri Sanayi Limited Şirketi
İstanbul Endüstri ve Ticaret Serbest Bölgesi
4. Sokak, Parsel No. 110
34957 Tuzla, Istanbul
Turkey

Report issue date: 2024-03-05
Audited period: 03/2023 ÷ 02/2024

Distribution list: 1 copy to the Customer
1 copy to the Engineering Test Institute

Verification of conformity of products with the type described in EU type-examination certificate has been carried out pursuant to Act 90/2016 Coll., on conformity assessment of products when made available on the market, as amended, and in accordance with the Manufacturer's choice pursuant to REGULATION (EU) 2016/426 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 9 March 2016 on appliances burning gaseous fuels and repealing Directive 2009/142/EC (procedure pursuant to Annex III, Point 3 – MODULE D) and Directive 92/42/EEC (procedure pursuant to Annex IV, module D, Point 3.3) hereinafter called BED.

Conformity assessment procedure: according to Annex III, Point 3, Module D, Regulation (EU) 2016/426 and Annex IV, module D, Point 3.3, Directive 92/42/EEC.

I. Initial source materials for performance of audit

GAR certificates

Product Identification Number (PIN)	Product	Type	SZU Certificate no.
CE-1015CS0578	Premix condensing hot-water boiler burning natural gas (G20)	See the certificate	E-30-01009-17
CE-1015CT0597	Condensing hot-water boiler burning natural gas (G20)	See the certificate	E-30-00170-18
CE-1015CU0724	Condensing hot-water boiler burning natural gas (G20)	See the certificate	1015-GAR-00098-19
CE-1015CU0725	Condensing hot-water boiler burning natural gas (G20)	See the certificate	1015-GAR-00097-19
CE-1015CT0637	Hot-water boilers burning gas	See the certificate	E-30-00490-18-rev. 1
CE-1015CT0636	Hot-water boilers burning gas	See the certificate	E-30-00489-18
CE-1015CU0726	Condensing hot-water boiler burning gas	See the certificate	1015-GAR-01072-19
CE-1015CT0639	Condensing hot-water boiler burning natural gas (G20)	See the certificate	E-30-00492-18
CE-1015CT0638	Condensing hot-water boiler burning natural gas (G20)	See the certificate	E-30-00491-18

Previous audit was approved by Kiwa Nederland B.V – Report No. E 2452 of 4.2.2023

BED certificates

Product Identification Number (PIN)	Product	Type	SZU Certificate no.
-	Premix condensing hot-water boiler burning natural gas (G20)	See the certificate	E-30-01303-17
-	Hot-water boilers burning gas	See the certificate	E-30-00878-18 -rev. 1
-	Hot-water boilers burning gas	See the certificate	E-30-00883-18
-	Condensing hot-water boiler burning gas	See the certificate	1015-BED-01071-19
-	Condensing hot-water boiler burning natural gas (G20)	See the certificate	E-30-01319-15-rev. 1
-	Condensing hot-water boiler burning natural gas (G20)	See the certificate	E-30-00574-18

Previous audit was approved by Kiwa Nederland B.V – Report No. E 2452 of 4.2.2023

II. Objectives, method and scope of the quality system audit

The audit objective has been to ascertain whether the Manufacturer takes all actions necessary to assure that the production process including the final inspection, tests of finished product before shipment and the method of placing the products on the market ensures conformity of the appliances with the type described in the EU type-examination certificate and with the essential requirements of the EU Regulation, and whether the Manufacturer duly fulfills its obligations arising out of the approved quality system.

The Notified Body has carried out the audit of the production quality assurance system pursuant to Regulation (EU) 2016/426, procedure pursuant to Annex III, Point 3.4 and and Directive 92/42/EEC (procedure pursuant to Annex IV, module D, Point 3.3) at the manufacturing plant:
 Gassero Isi Teknolojileri Sanayi Limited Şirketi, İstanbul Endüstri ve Ticaret Serbest Bölgesi, 4. Sokak, Parsel No. 110, 34957 Tuzla, İstanbul, Turkey

Person who performed the quality system audit:

Test Engineer of the SZU in Brno Heat and Environment-Friendly Equipment Test Station: Bc. Jan Hnilica

III. Quality system audit – Results

- Point 3.4, Annex III Module D, Regulation (EU) 2016/426 and Directive 92/42/EEC (procedure pursuant to Annex IV, module D, Point 3.3)

Required technical documentation	Submitted documentation	Evaluation *)		
		C	NC	O
Quality management system documentation: a) The quality system documentation	- Quality manual KEK-001 rev.3 - Organizational structure ORG-01 rev.2 - Job description OEK rev. 4 - Quality goals 2023 - Documentation procedure PR.07.06 rev.5 - Control procedure of non-conforming product PR.08.07 rev.1 - Boiler control plan – PL.022 - List of external documentation LS.002 ver.4 - Internal audits - Product design and development PR.08.03 ver.2 - Design change process flowchart PS.006 - Control plan PL.021 - Inspection and Test procedure PR.08.08 rev.5 - Income control instructions TA.033 - Purchasing procedure PR.08.04 rev.5 - Service procedure PR.08.06 rev.3 - Procedure for monitoring and measuring resources PR.07.05 rev.5 - Packaging instructions TA.101 - Storage and shipment flowcharts PS.007 rev.1 and PS.008	☒	☐	☐
b) The quality records, such as inspection reports, and test data, calibration data, qualification reports on the personnel concerned, etc.	- Nomination letter of Mr. Yaşar Saraç - Records of quality goals PL.035 rev.2 - ISO 9001 audit report - product inspection report No. E2452 issued by Kiwa - Announcement to the notified body - Document management list FR.007 rev.4 - Education/ training plan FR.003 for 2023 - Records of training - Personnel skill mapping FR-111 rev. 4 - certificates of welders, NDT test engineers, driving licence - Non-conformity report FR.023 - Internal audit plan FR.147 - Internal audit report FR.005 rev.1 - List of internal auditors LS.015 - Records of tests FR.085 rev.4 and FR.084 - Supplier control plan PL.060 - List of customer complaints LS.011 - Calibration plan PL.007 rev.6 - Calibration sheets (84909.GAR.64, 84909.GAS.23, 232885)	☒	☐	☐
Documentation relating to certified types	- Documentation of the product mentioned on following certificates: 1015-GAR-01072-19, 1015-GAR-00879-20-rev. 1 - drawings, bill of material, reports, DoC	☒	☐	☐

*) Explanation for evaluation:

- C** – conformity (documentation is complete and satisfactory)
NC – nonconformity (documentation is incomplete and/or unsatisfactory)
O – omission (deviation), remove within the set deadline and no later than the next surveillance

If a nonconformity (NC) is detected, a Nonconformity / Nonconformities Record must be issued.

The system is evaluated as satisfactory if no requirement has been classified as „NC“ and if the occurrence of requirements classified as „O“ is less than 20% of all responses.

Notice:

Audit evidence is based on sampling of available information. Therefore, there is an element of uncertainty in the assessment and those acting on the conclusions of the assessment should be aware of this uncertainty.

The long-distance audit may further deepen the uncertainty of sampling.

Evaluation:

Initial records from the audit are set out in Check-list no. 40-12866 of 2024-02-21

All the regulations, documentation and requirements adopted by the manufacturer are documented in a systematic and orderly manner in the form of written policies, procedures and instructions. The quality system documentation shall permit a consistent interpretation of the quality programs, plans, manuals and records.

IV. Conclusion

The Notified Body has audited and assessed the quality system. The quality system **satisfies** the requirements laid down in Regulation (EU) 2016/426, Annex III, Point 3 (MODULE D) and Directive 92/42/EEC (Annex IV, module D, Point 3.3.).

The Manufacturer shall affix to each appliance the conformity mark completed with the identification number of the Notified Body responsible for EU surveillance and last 2 digits (XX) of the year in which the CE marking was affixed:



The Manufacturer shall keep informed the Notified Body, which has approved the quality system, of any updating of the quality system relating to changes induced, for instance, by new technologies and quality concepts. Also the manufacturer should obey these requirements:

- The manufacturer will fulfill the obligations arising out of the quality system as approved and will maintain it so that it remains adequate and efficient.
- The manufacturer shall keep the notified body that has approved the quality system informed of any intended change to the quality system.

At least once in two years, the Notified Body performs an EU surveillance to make sure that the Manufacturer maintains and operates the approved system of quality. In addition, the Notified Body may pay unexpected visits to the Manufacturer.

V. A list of other relevant documentation

- Order D-81211/01 of 2024-01-17
- Contract D-81211/01/40 of 2024-02-06
- Act 90/2016 Coll., on conformity assessment of products when made available on the market, as amended
- REGULATION (EU) 2016/426 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 9 March 2016 on appliances burning gaseous fuels and repealing Directive 2009/142/EC
- Council Directive 92/42/EEC on efficiency requirements for new hot-water boilers fired with liquid or gaseous fuels
- Check-list no. 40-12866 of 2024-02-21
- Documents mentioned in Chapters I and III

Document compiled by:

Bc. Jan Hnilica

Evaluation carried out by:

Bc. Jan Hnilica

Person accountable for correctness and completeness
of the evaluations carried out:

Bc. Jan Hnilica

Person accountable for review:

Ing. Aleš Onderek

Employee responsible:


Ing. Aleš Onderek
Head of Product Certification Department

